

Welding procedure

KLK Aluminothermic Welding





Aluminothermic welding is the most common connection system for grounding connections. The KLK solder kit connections are an international standard with which thousands of professional

nal standard with which thousands of professionals ensure the quality of their electrical installations by using KLK WELD products.

The **K cup® welding process** is the evolution of our kits for exothermic connections where we have simplified the procedure of use while maintaining the quality of each connection.

On K cup® connections the reaction is very fast and therefore the parts to be welded acquire, in the area surrounding the welding point, a much lower temperature than that obtained using the

usual procedures, a very important factor when it is a question of protecting the insulation of the cable or the



Scan code and get more information.

physical characteristics of the materials to be welded. **KLK-WELD** can be used not only for soldering copper to copper, but also for soldering steel to copper, etc.

The new **K cup**® **welding** system avoids on-site handling and mixing of the proportions of ignition and aluminothermic powders and eliminates the use of the anti-leakage disc that was used in the traditional model to avoid leaks, improving consistency and conductivity in the material supply.

The fast reaction eliminates all possible imperfections while at the same time allowing the resulting weld to last over time whi-

le maintaining all the properties of the welded

conductors by not overexposing them to long periods of high temperatures. Get more info on

www.klk.es





The **KCup® welding process** kit simplifies and summarizes the time to follow in order to achieve a perfect aluminum thermal welding.

As it is an encapsulated format, the soldering procedure is further simplified, as there is no need to place the disc at the bottom of the hopper, uncover the traditional plastic containers, pour the different mixtures in the right way, and so on. This makes it possible to make the best connec-

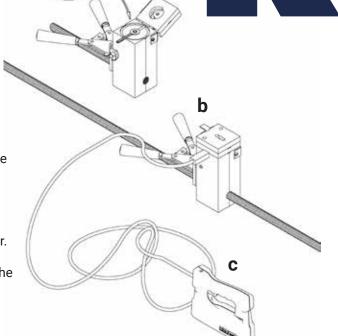
tions between grounding conductors in the easiest and

quickest way.

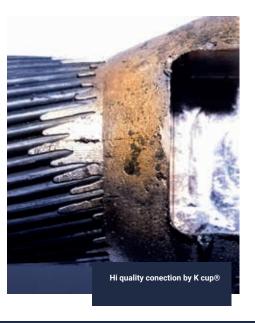


Step-by-step summary for use:

- **a.** Position the conductorsnd insert the ignition capsule into the mold.
- Place the starting electrode and close the mold.
- **C.** Operates the remote starter on the remote controller.
- **d.** Wait a few minutes and open the model to release the resulting solder.



Perfect welds with maximum savings in the use of filler materials. List of our packaging:



Capsules	Туре	Qty per carton(*)
Capsule KC45	K CUP	8 unid
Capsule KC65	K CUP	8 unid
Capsule KC90	K CUP	6 unid
Capsule KC115	K CUP	6 unid
Capsule KC150	K CUP	4 unid
Capsule KC200	K CUP	4 unid
Capsule KC250	K CUP	4 unid

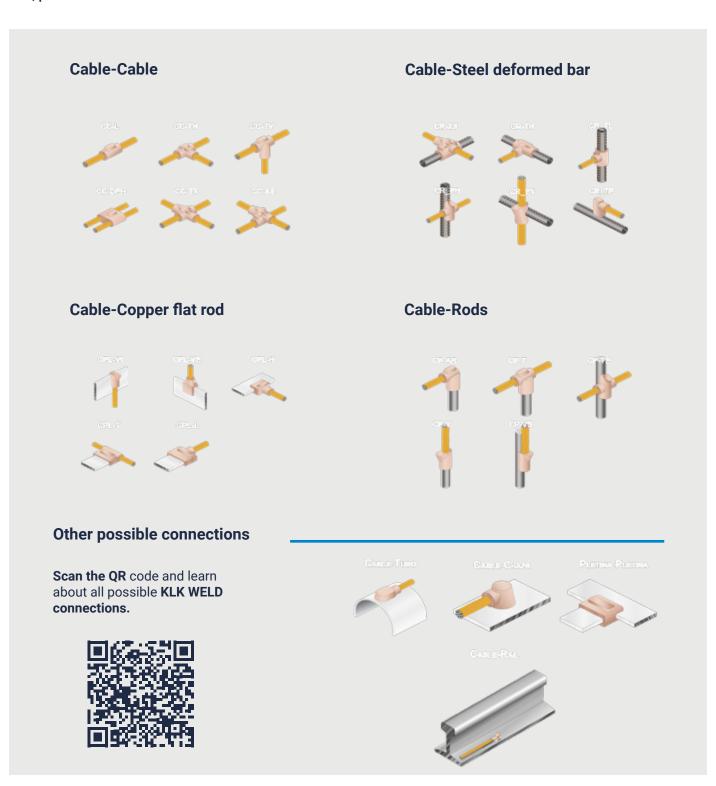
(*)the K cup capsules Estimated quantities per complete package





Easy and convenient use

The **KCup® welding process** kit the K cup welding system allows different types of connections between conductors, plates and steel bars...etc



Welding procedure K cup®

