



CERTIFICATE

No

PR-1946/092

APPLUS + CERTIFIED SERVICE

LGAI Technological Center, S.A. (APPLUS) certifies that the Service:

WELDING OF RAILWAY VEHICLES AND COMPONENTS. CL1

Of the company:

K.L.K. ELECTROMATERIALES, S.L.U.

CAMINO DE LA PEÑONA, 38B 33211 GIJÓN (ASTURIAS) SPAIN

Is in accordance with the requirements of the Particular Certification System:

SPC 092

And the standard:

EN 15085-2:2007: RAILWAY APPLICATIONS. WELDING OF RAILWAY VEHICLES AND COMPONENTS. PART 2: QUALITY REQUIREMENTS AND CERTIFICATION OF WELDING MANUFACTURER

This certificate is valid until 8th January 2023

Renovation / Modification of the initial certificated issued on 8th January 2021

Bellaterra, 21st January 2022

LGAI Technological Center, S.A.

Xavier Ruiz Peña

Managing Director, Product Conformity B.U.

This document is not valid without its technical annex; whose number coincides with that of the certificate.

You can check the validity of this certificate on our website: www.appluslaboratories.com/certified products



www.appluslaboratories.com



Tecnical Annex Ed. 2 21/01/2022

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APPLICATION:

It is certificated to perform welding according to level of certification CL1 in accordance with the standard EN 15085-2.

Scope:

New manufacturing of railway vehicles and its components.

Range of certification:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	
		Material thickness	Exterior diameter
135 PQR-AC.CARBONO-2	Grupo 1.1 (S275JR)	5 a 12mm	NA
135 PQR-INOX-AUST1	Grupo 8.1 (AISI 304)	2,1 a 6mm	NA
21 PQR-SRW-AUS-1	Grupo 8.2 (AISI 310S)	0,5mm	NA

Coordinator responsible for welding: Marta García Busto

Date of birth: 19/01/1977 Training: IWE-ES-142